

# Service Manual

TOYOTA

ORDER NO.  
**CRT3277**

SCION AUDIO SYSTEM 6-DISC CD CHANGER

# DEH-MG8147ZT<sub>/XU/UC</sub>



VEHICLE	DESTINATION	PRODUCED AFTER	TOYOTA PART No.	ID No.	PIONEER MODEL No.
xA, xB, tC	U.S.A., CANADA	July 2004	86120-0W110	T1805	DEH-MG8147ZT/XU/UC

**This service manual should be used together with the manual(s) listed below.  
For the parts numbers, adjustments, etc. which are not shown in this manual,  
refer to the following manual(s).**

Model No.	Order No.	Mech.Module	Remarks
DEH-MG8137ZT/UC	CRT3063		
CX-951	CRT2872	G2	CD Mech. Module:Circuit Description, Mech. Description, Disassembly

## EXPLODED VIEWS AND PARTS LIST

### PACKING(Page 5)

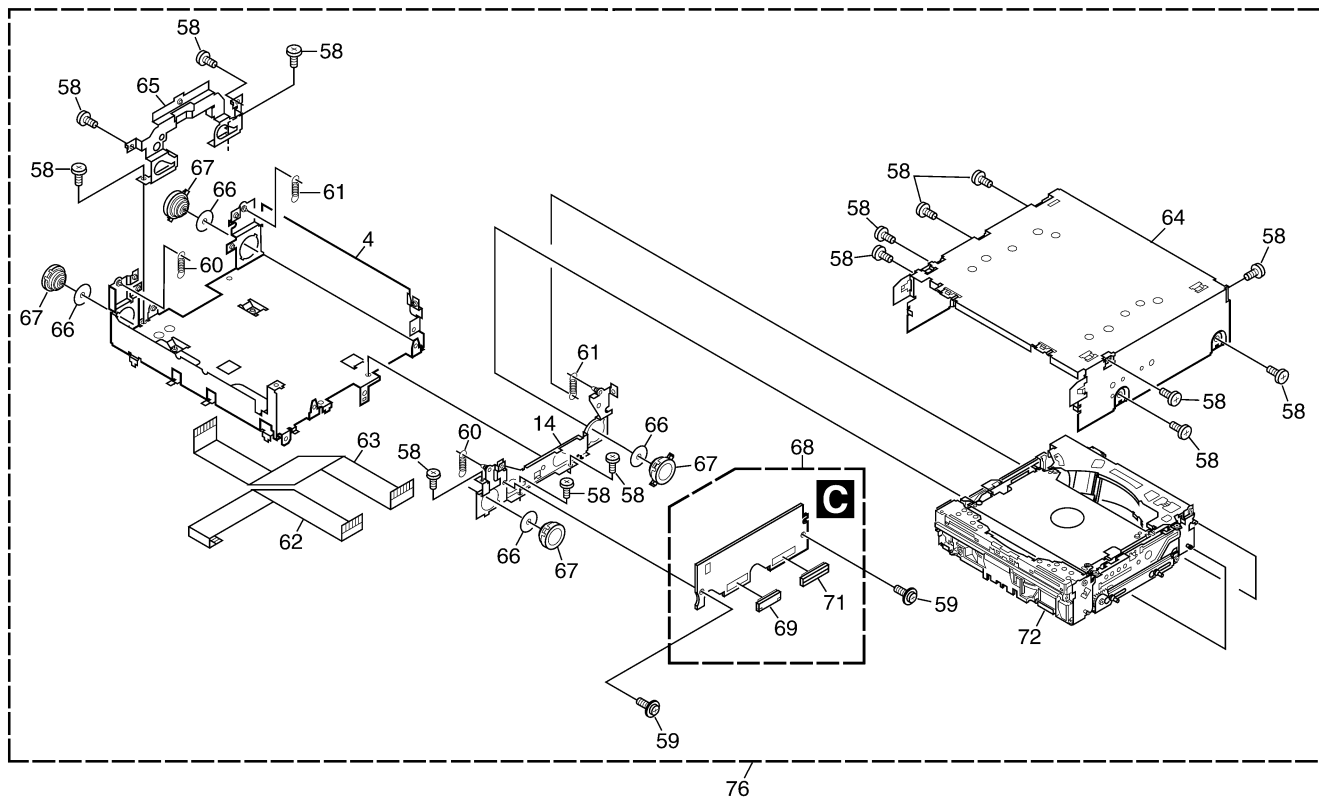
#### ● PACKING SECTION PARTS LIST

Mark	No.	Description	DEH-MG8137ZT/UC	DEH-MG8147ZT/XU/UC
	7	Carton	CHG5059	CHG5145
	8	Contain Box	CHL5059	CHL5262
	9	Protector	CHP2697	CHP2745
	10	Protector	CHP2698	CHP2746
	11	Owner's Manual	CRB1827	CRB1934

# EXTERIOR(Page 6)

## EXTERIOR SECTION PARTS LIST

Mark	No.	Description	DEH-MG8137ZT/UC	DEH-MG8147ZT/XU/UC
	9	Main Unit	CWM8739	CWM9480
	48	Keyboard Unit	CWM8740	CWM9482
	57	Grille Unit	CXC1324	CXC3125
	68	Control Unit(G2MP3T)	CWX2787	CWX3055
	76	CD Mechanism Module(G2MP3T)	Not used	CXK7141

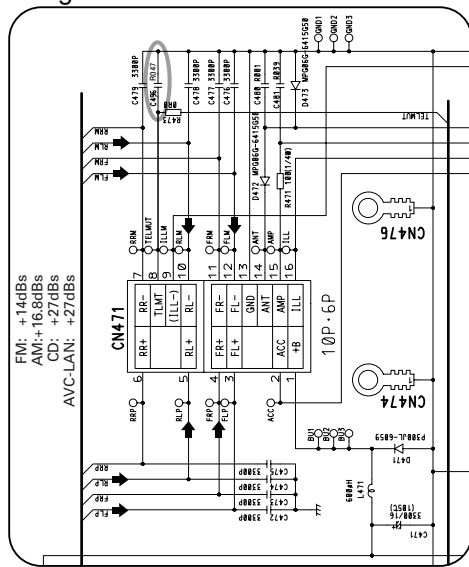


## ELECTRICAL PARTS LIST(Page 44)

### Main Unit

Circuit Symbol and No.	Part Name	DEH-MG8137ZT/UC	DEH-MG8147ZT/XU/UC
IC701	IC	PD5860A	PEG004A
CG501	Surge Protector	DSP-201M-A21F	DSP-201M-S00B
R764		RS1/16S102J	RS1/16S152J
R765		RS1/16S102J	RS1/16S152J
C496		Not used	CKSQYB473K50

Page 20 2-A



### Keyboard Unit

Circuit Symbol and No.	Part Name	DEH-MG8137ZT/UC	DEH-MG8147ZT/XU/UC
S901-S906	Switch	CSG1154	CSG1169
S907,S908	Switch	CSG1154	CSG1171
S909-S916	Switch	CSG1154	CSG1169
S917,S918	Switch	CSG1154	CSG1171
S919-S924	Switch	CSG1154	CSG1169

### Control Unit (G2TMP3T)

Circuit Symbol and No.	Part Name	DEH-MG8137ZT/UC	DEH-MG8147ZT/XU/UC
IC701	IC	PE5371A	PE5442A